

MIL-PRF-27 Grade:

MIL-PRF-27 Class: S (130° C) Maximum Ambient Temperature: 105° C

MIL-STD-981 Quality Assurance Provisions

Class	Description	Drawing Number 1
C	Commercial Parts	32403-30
В	Group A Inspection	32403-31B
E	Group A Inspection	32403-31S
S	Group A Inspection	32403-31S and
	Group B Inspection	32403-85
1		

¹ The germane data will ship with the hardware.

LOAD CONDITIONS								
<u>Terminals</u>	IDC A	$P = I^2 R W$						
1 - 2	3.25	0.047						
3 - 4	1.40	0.006						
5 - 6	0.58	0.016						
7 - 8	0.68	0.023						
9 - 10	1.40	0.047						
		$P_{TOTAI} < 0.20 \text{ W}$						

Electrical Characteristics

DC Resistance: $(1 - 2) = 4.5 \text{ m}\Omega$ $(7 - 8) = 50 \text{ m}\Omega$ $(9 - 10) = 24 \text{ m}\Omega$ (Maximum) $(3 - 4) = 3.1 \text{ m}\Omega$

 $(5 - 6) = 49 \text{ m}\Omega$

Ratio and Polarity: (Ratios are verified with un-gapped core prior to assembly)

1 - 2/9 - 10 = 0.250 Nominal

3 - 4/9 - 10 = 0.187 Nominal

5 - 6/9 - 10 = 0.625 Nominal

7 - 8/9 - 10 = 0.625 Nominal

Inductance (measured at 0.1V, 10 KHz):

 $(1 - 2) = 4.4 \mu H \pm 10\% IDC = 0$

 $(1 - 2) = 3.8 \mu H$ Minimum, IDC = 3.0 A

These Parts Are Manufactured in Strict Compliance to MIL-STD-981.

·	UNLESS OTHERWISE SPECIFIED: Dimensions are in inches, and		COAST/ACM						
refers to the Quality Level	tolerances are:	\:I-	ΛI	TITLE					
(C, B, E or S), see Quality	Fractions Decimals Angles $.X = \pm 0.1$ $\pm 1/64$ $.XX = \pm 0.03$ $\pm 1/2^{\circ}$ $.XXX = \pm 0.010$		Angles	Coupled Inductor					
Assurance Provisions									
above.			FSCM		DWG. N			REV.	
	DRAWN BY		DATE	225	22558		32403X		
DO NOT SCALE DRAWING	Jim Allen	1	05/16/03	SCALE: none	е М	AX. WT.:	65 grams	SHEET	1 OF 1