

MIL-PRF-27 Grade:

MIL-PRF-27 Class: S (130° C) Maximum Ambient Temperature: 105° C

MIL-STD-981 Quality Assurance Provisions

Class	Description	Drawing Number ¹				
$\overline{\mathbf{C}}$	Commercial Parts	32380-30				
В	Group A Inspection	32380-31B				
E	Group A Inspection	32380-31S				
S	Group A Inspection	32380-31S and				
	Group B Inspection	32380-85				
1						

¹ The germane data will ship with the hardware.

LOAD CONDITIONS									
Terminals	IDC A	$P = I^2 R W$							
1 - 2	3.74	0.126							
3 - 4	4.43	0.177							
5 - 6	1.60	0.054							
7 - 8	0.49	0.005							
9 - 10	0.46	0.021							
	-	PTOTAL = 0.383 W							

Electrical Characteristics

DC Resistance: $(1 - 2) = 9.0 \text{ m}\Omega$ $(7 - 8) = 19 \text{ m}\Omega$ (Maximum) $(3 - 4) = 9.0 \text{ m}\Omega$ $(9 - 10) = 99 \text{ m}\Omega$

Ratio and Polarity: (Ratios are verified with un-gapped core prior to assembly)

 $(5 - 6) = 21 \text{ m}\Omega$

1 - 2/9 - 10 = 0.357 Nominal 3 - 4/9 - 10 = 0.643 Nominal

5 - 6/9 - 10 = 0.786 Nominal

7 - 8/9 - 10 = 0.571 Nominal

Inductance (measured at 0.1V, 10 KHz): $(1 - 2) = 6.25 \mu H \pm 10\% IDC = 4.0A$

These Parts Are Manufactured in Strict Compliance to MIL-STD-981.

The "X" in the part number refers to the Quality Level	UNLESS OTHERWISE SPECIFIED: Dimensions are in inches, and			COAST/ACM						
(C, B, E or S), see Quality Assurance Provisions	tolerances are: Fractions Decimals .X = ±0.1 ±1/64 .XX = ±0.03		Angles	Coupled Inductor						
above.	.XXX	(=±0.010		FSCM			DWG. N			REV.
	DRAWN BY		DATE	22558		8	32380X			
DO NOT SCALE DRAWING	Jim Allen		06/18/03	SCALE	: none	MA	X. WT.:	65 grams	SHEET	1 OF 1